



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**D2265**  
**Job Sheet 202380**



S247166

Part No: D2265

Job Qty: 30 pcs

Part Name: Step Bracket



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Due Date: 1/15/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP D 98.12.15 Added Dwg Rev DM

Ship Via:

Bill of Materials

Job Routing

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard  |         | Workcenter / Supplier Lead Time | Sign-off    |
|-------|-------------------------------|--------|------------|----------|-----------|---------|---------------------------------|-------------|
|       |                               |        |            |          | Setup Hrs | Run Hrs |                                 |             |
| 100   | Purchasing                    | 30 pcs | 1/15/20    |          | 0.00      | 0.00    | Purchasing - 1                  | JAN 13 2020 |
|       |                               |        |            |          |           |         | Purchasing - 2                  |             |
|       |                               |        |            |          |           |         | Purchasing - 3                  |             |
| 110   | Packaging 2-1 - Receive - B4B | 30 pcs | 1/15/20    |          | 0.00      | 0.00    | Packaging 2 - 1 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 2 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 3 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 5 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 4 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 6 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 7 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 8 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 9 - B4B           |             |
|       |                               |        |            |          |           |         | Packaging 2 - 10 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 11 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 12 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 13 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 14 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 15 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 16 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 17 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 18 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 19 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 20 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 21 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 22 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 23 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 24 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 25 - B4B          | JAN 13 2020 |
|       |                               |        |            |          |           |         | Packaging 2 - 26 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 27 - B4B          |             |
|       |                               |        |            |          |           |         | Packaging 2 - 28 - B4B          |             |

DAS  
82  
9-89

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S247166



Part: D2265

Job No: 202380

Serial No/Batch: S247166

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/15/20

|                                 |        |         |           |                         |                |
|---------------------------------|--------|---------|-----------|-------------------------|----------------|
| 120 QC 6                        | 30 pcs | 1/15/20 | 0.00 0.00 | Packaging 2 - 29 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 30 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 31 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 32 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 33 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 34 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 35 - B4B  |                |
|                                 |        |         |           | Packaging 2 - 36 - B4B  |                |
|                                 |        |         |           | QC 6 - 9                | DAS            |
|                                 |        |         |           | QC 6 - 68               | 81             |
|                                 |        |         |           | QC 6 - 61               | 9-89           |
|                                 |        |         |           | QC 6 - 40               | JAN 13 2020    |
|                                 |        |         |           | QC 6 - 81               |                |
| 130 Small Fab - 2 - B4B         | 30 pcs | 1/15/20 | 0.00 1.61 | Small Fab - 1 - B4B     |                |
|                                 |        |         |           | Small Fab - 2 - B4B     |                |
|                                 |        |         |           | Small Fab - 3 - B4B     |                |
|                                 |        |         |           | Small Fab - 4 - B4B     |                |
|                                 |        |         |           | Small Fab - 5 - B4B     |                |
|                                 |        |         |           | Small Fab - 6 - B4B     |                |
|                                 |        |         |           | Small Fab - 7 - B4B     |                |
|                                 |        |         |           | Small Fab - 8 - B4B     | GP 19-01-14.   |
| 140 QC 5                        | 30 pcs | 1/15/20 | 0.00 0.00 | QC 5 - 10               |                |
|                                 |        |         |           | QC 5 - 12               |                |
|                                 |        |         |           | QC 5 - 17               |                |
|                                 |        |         |           | QC 5 - 18               |                |
|                                 |        |         |           | QC 5 - 19               |                |
|                                 |        |         |           | QC 5 - 22               |                |
|                                 |        |         |           | QC 5 - 24               |                |
|                                 |        |         |           | QC 5 - 3                |                |
|                                 |        |         |           | QC 5 - 43               |                |
|                                 |        |         |           | QC 5 - 49               |                |
|                                 |        |         |           | QC 5 - 51               |                |
|                                 |        |         |           | QC 5 - 58               |                |
|                                 |        |         |           | QC 5 - 68               |                |
|                                 |        |         |           | QC 5 - 9                |                |
|                                 |        |         |           | QC 5 - 50               |                |
|                                 |        |         |           | QC 5 - 30               |                |
|                                 |        |         |           | QC 5 - 40               | DAS            |
|                                 |        |         |           | QC 5 - 61               | JAN 15 2020 40 |
|                                 |        |         |           | QC 5 - 81               | 9-89           |
| 150 Packaging 3-1 - Stock - B4B | 30 pcs | 1/15/20 | 0.00 0.00 | Packaging 3 - 1 - B4B   |                |
|                                 |        |         |           | Packaging 3 - 2 - B4B   |                |
|                                 |        |         |           | Packaging 3 - 3 - B4B ✓ | DAS            |
|                                 |        |         |           | Packaging 3 - 4 - B4B   | ST 478 80      |
|                                 |        |         |           | Packaging 3 - 5 - B4B   | 9-89           |
|                                 |        |         |           | Packaging 3 - 6 - B4B   |                |
|                                 |        |         |           | Packaging 3 - 7 - B4B   |                |
|                                 |        |         |           | Packaging 3 - 8 - B4B   |                |
|                                 |        |         |           | Packaging 3 - 9 - B4B   |                |
|                                 |        |         |           | Packaging 3 - 10 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 11 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 12 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 13 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 14 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 15 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 16 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 17 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 18 - B4B  |                |
|                                 |        |         |           | Packaging 3 - 19 - B4B  |                |

DAS  
82  
9-89

JAN 15 2020

|                |        |         |           |                        |                |
|----------------|--------|---------|-----------|------------------------|----------------|
|                |        |         |           | Packaging 3 - 20 - B4B |                |
|                |        |         |           | Packaging 3 - 21 - B4B |                |
|                |        |         |           | Packaging 3 - 22 - B4B |                |
|                |        |         |           | Packaging 3 - 23 - B4B |                |
|                |        |         |           | Packaging 3 - 24 - B4B |                |
|                |        |         |           | Packaging 3 - 25 - B4B |                |
|                |        |         |           | Packaging 3 - 26 - B4B |                |
|                |        |         |           | Packaging 3 - 27 - B4B |                |
|                |        |         |           | Packaging 3 - 28 - B4B |                |
|                |        |         |           | Packaging 3 - 29 - B4B |                |
|                |        |         |           | Packaging 3 - 30 - B4B |                |
|                |        |         |           | Packaging 3 - 31 - B4B |                |
|                |        |         |           | Packaging 3 - 32 - B4B |                |
|                |        |         |           | Packaging 3 - 33 - B4B |                |
|                |        |         |           | Packaging 3 - 34 - B4B |                |
|                |        |         |           | Packaging 3 - 35 - B4B |                |
|                |        |         |           | Packaging 3 - 36 - B4B |                |
| 160 QC 21 - SA | 30 pcs | 1/15/20 | 0.00 0.00 | QC 21 - SA - 21 ✓      | ST 478         |
|                |        |         |           | QC 21 - SA - 70        | DAS            |
|                |        |         |           | QC 21 - SA - 53        | 21 JAN 16 2020 |

Part Op 100 - (Purchasing) Issue P/O: 44937 Cast parts per drawing D2265 Possible Supplier: Alpine Foundry Material  
Descriptions: release note required  
110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure Material Release Note is attached  
120 - (QC6- All purchased or subcontracted products)  
130 - (Small Fab) Grind tips of castings as per Dwg D2265  
140 - (QC5- Inspect part completeness to step on W/O)  
150 - (Identify as per dwg & Stock Location: \_\_\_\_\_)  
160 - (QC21- Final Inspection - Work Order Release)

*SICA metallurgie*

| Job BOM     |                      |               |                |           |
|-------------|----------------------|---------------|----------------|-----------|
| Part / Item | Component Name       | Quantity      | Operation      | Container |
| D2265P      | Step Support Casting | 30 pcs (1 ea) | 100-Purchasing | 5243998   |

| Job Allocations |                |          |           |           |
|-----------------|----------------|----------|-----------|-----------|
| Operation       | Component Part | Required | Inventory | Allocated |
| 100-Purchasing  | D2265P         | 30       | 0         | 0         |

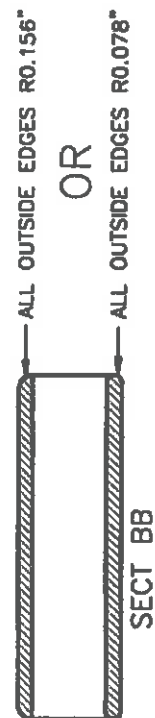
| Part Specifications                |  |  |  |  |
|------------------------------------|--|--|--|--|
| Specifications could not be found. |  |  |  |  |



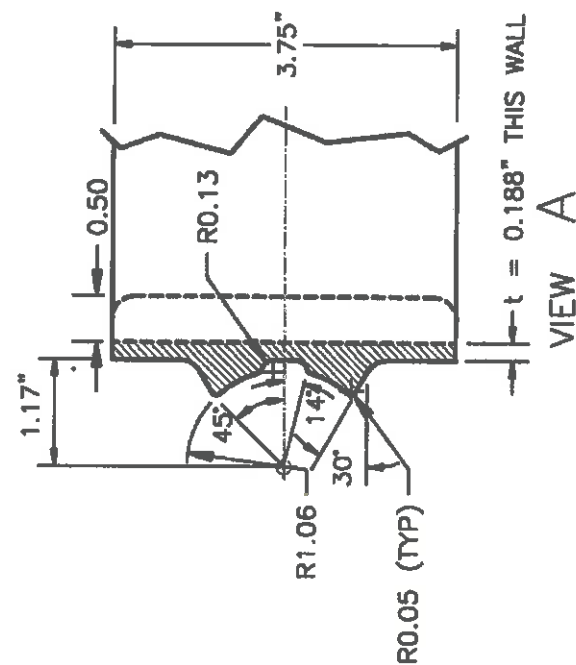
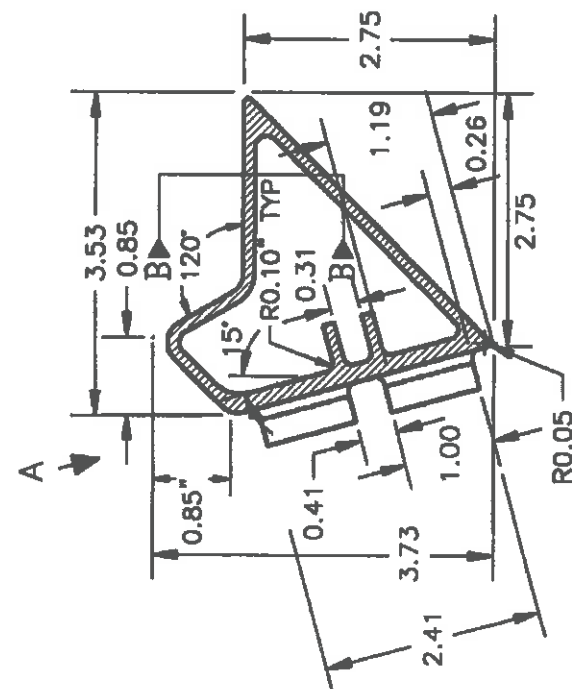
|                         |          |                                                                     |                        |
|-------------------------|----------|---------------------------------------------------------------------|------------------------|
| PREPARED<br>B. Williams |          | DART AERO ACCESSORIES INC<br>VICTORIA INTERNATIONAL AIRPORT, CANADA |                        |
| CHECKED<br>             | APPROVED | D2265                                                               | REV. A<br>SHEET 1 OF 1 |
| DATE<br>Aug. 18, 1994   |          | TITLE<br>STEP SUPPORT CASTING                                       | SCALE<br>1:2           |

RELEASED  
96/05/27

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 202380 M.C.  
19-10-23



UNDIMENSIONED OUTER RADII 0.375"  
UNDIMENSIONED INNER RADII 0.25"  
UNDIMENSIONED WALL THICKNESSES 5/32"  
MATERIAL: CAST ALUMINUM  
ALLOY A356.2 (F)





|                                                                                                                                                                                                                                                     |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                                                                                                                                                     |  |                        |  |  |  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|-----------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|--|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                        |             | DISPOSITION<br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |  | DEPARTMENT/PROCESS<br>Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/><br>Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                       |  | Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/> |  |                        |  |  |  |
| Date :                                                                                                                                                                                                                                              | Sequence #: | QTY Affected :                                                                                                         |  | MRB (QS1042)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |  |                                                                                                                                                     |  |                        |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                    |             |                                                                                                                        |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                                                                                                                                     |  |                        |  |  |  |
| <div>Root Cause</div> <div><div>Operator</div><div>Manufacturing Process</div><div>Equip/Tooling</div><div>Handling/Preservation</div><div>Material</div><div>Product Improvement</div><div>Process Improvement</div><div>Human Factors</div></div> |             |                                                                                                                        |  | <div>FAULT CATEGORY</div> <div><div>Pressure/Forced</div><div>Bending</div><div>Crushing</div><div>Cracks</div><div>Crimp/Kink/Ripple/Wave/Twist</div><div>Marks/Chatter</div><div>Mislabeled</div><div>Other/Details:</div></div> <div><div>Contamination</div><div>Misaligned/off center</div><div>BOM/Route</div><div>Broken/Damage/Defect</div><div>Incomplete/Unclear Instructions</div><div>Drill Holes</div><div>Fit/Function</div></div> <div><div>Power Loss/Surge</div><div>Folio/Program</div><div>Grain Direction</div><div>Weld</div><div>Wrong Stock Pulled</div><div>Out of Sequence</div><div>Off-set/Set-up</div></div> <div><div>Positioned Wrong</div><div>Outside Tolerance</div><div>Drawing</div><div>Finish</div><div>Part Lost/Missing</div><div>Misread</div></div> |  |                                                                                                                                                     |  |                        |  |  |  |
|                                                                                                                                                                                                                                                     |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                                                                                                                                                     |  | Completed By           |  |  |  |
|                                                                                                                                                                                                                                                     |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                                                                                                                                                     |  | Lead hand / Supervisor |  |  |  |
|                                                                                                                                                                                                                                                     |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |  |                                                                                                                                                     |  | QC / QA Coordinator    |  |  |  |



Dart Aerospace Ltd.

1270 Aberdeen St

Hawkesbury, ON

K6A 1K7

Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044937



Supplier:

MES001-VC  
Metallurgie SYCA  
500 Principale,  
St.Dominique  
QC  
J0H 1L0 Canada  
Phone: 450-261-0853  
Fax: 450-261-0894

Ship To:

1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

PO No:

POHB044937

PO Date:

10/29/19

Due Date:

11/18/19

Purchase Order  
Revision:

Revision Date:

Ship-To Contact:

Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

Via:

Ground

Pytm Terms:

Wire

Freight Terms:

Special Comments:

E-MAILED

2019-11-01

| Items                                                              |        |        |             |                  |         |                                                                |        |         |          |                |                   |         |                  |                       |
|--------------------------------------------------------------------|--------|--------|-------------|------------------|---------|----------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|-----------------------|
| Line Item                                                          | Job    | Part   | Drawing     | Supplier Part No | Item No | Description                                                    | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price        |
| 1                                                                  | 202380 | D2265P | D2265 Rev A |                  |         | Step Support Casting : AS PER DWGH D2265 REV. A<br>receive pcs | Firmed | -       | 11/18/19 | 40 pcs         | 0 pcs             | 40 pcs  | \$24.50/pcs      | \$980.00              |
| Line Item Note per piece price includes the \$300 small lot charge |        |        |             |                  |         |                                                                |        |         |          |                |                   |         |                  | Grand Total: \$980.00 |

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 11/1/19 8:58 AM Dart.Guerin.Kimberley

https://www.plexonline.com/513b0d65-dc76-407d-b313-5e5e58a9c206/Plexus\_Control/Report\_View\_2.asp?rv=u%1E..%2FPurchasing%2FPO\_Prin... 1/1

Métallurgie Syca inc

500 RUE PRINCIPALE, ST-DOMINIQUE, QUEBEC J0H 1L0  
Phone: (450) 261-0853 Fax: (450) 261-0894

PACKING SLIP

POHB044937

|                        |                                               |             |             |                |                   |
|------------------------|-----------------------------------------------|-------------|-------------|----------------|-------------------|
| Sold to                |                                               | Ship to     |             | CUST. P.O.     |                   |
| DART AEROSPACE LTD     |                                               |             |             | POHB044937     |                   |
| 1270, ABERDEEN STREET  |                                               |             |             | Due date       |                   |
| HAWKS BURY, ON         |                                               |             |             |                |                   |
| K6A 1K7                |                                               |             |             | Ship via       |                   |
| Phone: (613) 632-5200  |                                               |             |             | TRANSP. CLIENT |                   |
| Buyer                  | Salesman                                      | Nº TPS      | Nº FVQ      | # account      | Transport paid by |
|                        | ROXANNE                                       | 873216006   | 1204830718  |                |                   |
| # Product              | Description                                   | Qty ordered | Qty shipped | Reference no   |                   |
| D2265                  | Step Support Casting                          | 40          | 26          | 3375           |                   |
| FRAIS DE MISE EN ROUTE | Frais de mise en route Shell-core (petit lot) | 1           | 1           |                |                   |

Comments

Signature \_\_\_\_\_

# METALLURGIE SYCA

## Certificate of compliance

This is to certify that the below named items were inspected and tested to approved specification only. Objective evidence is on file to support the verifications and tests and can be made available at our facilities on request unless otherwise noted.

Customer name: **DART AEROSPACE**

Delivery address: **1270, Aberdeen Street**

**Hawksury, ON**

Purchase Order # : POHB044937

| Quantity supplied | Part number | Part name            |
|-------------------|-------------|----------------------|
| 26                | D -2265     | Step Support Casting |

DAS  
82  
9-89

Signed by: \_\_\_\_\_ Roxanne Grenier

Date: \_\_\_\_\_ 09/01/2020

**Métallurgie Syca**

500, Principale, Saint-Dominique, QC J0H 1L0

Tél. (450) 261-0853 Téléc. (450) 261-0894

roxanne@syca.ca